Exhibit 16

ADVANCED CARDIOVASCULAR SYSTEMS EXTRUSION DATA SHEET

START TIME:

EXTRUSION #: 10-555-1 AMOUNT (FEET):

DATE: 3/2-6/94 SIGNATURE/DATE 3/2-

FINISH TIME:

MATERIALS :

MATERIAL DESC.

PPS

NONE

EXTRUDER 10

PROCESS PERSON TTOMAS

REQUESTOR J.LEE

PRODUCT SHAFT

SA#

SET-UP PARAMETERS: -----

MANDREL LGTH (EXT ONLY) FLUSH

EXPERIMENTAL Y

DIE I.D. .070

OVAL N ROUND Y PRODUCTION N

MANDREL O.D. -OH&

XHEAD Y

STRAIGHT N

SCREW TYPE PET GP

SCREEN TYPE 20 200 100 20

START ID/OD .018/.024

FINISH ID/OD .018/.024

PROCESS PARAMETERS

TEMPERA	TURE S	ETPO1	NTS		SPEEDS &	SETPOINTS	PSI & AII	R
				λ				-
					SCREW RPM		HEAD PSI	2611.0
ZONE 2	55 d. 0	DIE	1	0.0	PSI SET	1803.0	DIE PSI	2215.0
zone 3	570.0	DIE	2	0.0	EXTR. AMP	34.1	AIR PSI	1 7.6
CLAMP	570.0	DIE	3	560.0	PUL SPEED	115	٠;	2 0.2
INLET	578.0	W/B	TEMP	0.0	W/B DIST.	.40	:	3 0.4
G/PUMP	32.0						•	4 0.4
PMP OUT	- 555.0	-						
XHEAD	0.0			~^			- 1	
MATERIA	L DRYI	NG Th	1P. <u>7</u>	.6 U DI	EWPOINT	1/ # OF	HRS DRYING 3	145

ACTUAL PARAMETER COLLECTED EVERY 10 MINUTES

SETPOINT	ACTUAL 1	ACTUAL 2	ACTUAL 3	ACTUAL 4	ACTUAL 5

G/PUMP PSI

PUMP AMP

SCREW RPM

EXTRUDER AMP

PULLER SPEED

BARREL 1

BARREL 2

BARREL 3 HEAD PSI

TUBING O.D.

AVG.DIA.

AVG.STD.DEV.

ADVANCED CARDIOVASCULAR SYSTEMS

EXTRUSION DATA SHEET

START TIME: FINISH TIME: EXTRUSION #: 107556-1 AMOUNT (FEET): 1000 /25/44 SIGNATURE/DATE

MATERIALS :

MATERIAL DESC.

PPS

NONE

EXTRUDER 10

PROCESS PERSON TTOMAS

REQUESTOR J.LEE

PRODUCT SHAFT

SA#

SET-UP PARAMETERS: _____

MANDREL LGTH (EXT ONLY) FLUSH

EXPERIMENTAL Y

DIE I.D. .070

OVAL N ROUND Y PRODUCTION N

MANDREL O.D.-048

XHEAD Y

STRAIGHT N

RM#

SCREW TYPE Y PET GP SCREEN TYPE 20 200 100 20

START ID/OD .032/.038

FINISH ID/OD .018/.024

PROCESS PARAMETERS -----

TEMPERATURE SETPOINTS	SPEEDS & SETPOINTS	PSI & AIR
ZONE 1 500.0 MELT 70 0.0	SCREW RPM 3.3	HEAD PSI 2589.0
ZONE 2 3 50 DIE 1 0.0	PSI SET 1803.0	DIE PSI 2213.0
	EXTR. AMP 34.8	AIR PSI 1 15.1
CLAMP 570.0 DIE 3 560.0	PUL SPEED 71	2 0.2
INLET 578.0 W/B TEMP 0.0	W/B DIST40	3 0.4
G/PUMP 32.0		4 0.4
PMP OUT 555-0		

XHEAD

MATERIAL DRYING TMP. 250

DEWPOINT ___ # OF HRS DRYING 3hrs

ACTUAL PARAMETER COLLECTED EVERY 10 MINUTES

SETPOINT	ACTUAL 1	ACTUAL 2	ACTUAL 3	ACTUAL 4	ACTUAL 5		
G/PUMP PSI	2275	2174	2227				
PUMP AMP	0	0	0				
SCREW RPM	3	3	3				
EXTRUDER AMP	34	38	35				
PULLER SPEED							
BARREL 1	2590	2528	2551				
BARREL 2	0	0	0				
BARREL 3	0	0	0				
HEAD PSI	2275	2174	2227				
TUBING O.D.	0.0000	0.0000	0.0000		•		
AVG.DIA.	0.0000	0.0000	0.0000				
AVG.STD.DEV.	0.0000	0.0000	0.0000				



Request # 2,141

Request Date 3/28/94

Extrusion # 10-542-A

Date Closed

<u>Machine</u>	<u>Setup</u>		<u>Tooling</u>			<u>Dimensions</u>
Zone 1	530	F	Die			Tubing Profile = 02
Zone 2	613	F				(Single-Lumen)
Zone 3	720	F	Dwg. #			
			ID / Shape			High Wall
Clamp	720	F	Land Length	Long		Low Wall
		ļ	Material	Stainless		% Conc.
Adapter	720	F	Comments	Round	1	Basis Wgt.
Die Body	700	F			,	
Die Nut	700	F	<u>Mandrel</u>			<u>Zumbach</u>
Brl Melt		F	Dwg. #			<u>Setpoints</u>
Flg Melt		F	Style	Hypotube		Nominal
Die Melt	763	F	Length	0.650"		Upper
		İ	Extension	Flush		Lower
Throat		F				
			<u>Miscellaneous</u>			<u>Statistics</u>
Brl Pres	527	PSI				Avg. Xbar
Flg Pres		PSI	Tubing Dwg. #			Avg. Sigma
Die Pres	542	PSI	X-Head	Bolt-On		Avg. Cp
			Screens	20 60 20		Avg. Cpk
			Breaker Plate	Single		Oval. Xbar
<u>Screw</u>		_				
Speed	7.6	RPM	Pulle	1		<u>Water Bath</u>
Mode	Manu	ıal	1			
Setting		(%/PSI)	, <u>-</u>	eed	FPM	Temp Ambient F
Amps	7		Me	ode Manual		Air Gap "
ID	row	OUTPUT PE	Set	tting	(%)	Flow gph Dam Iris
<u>Materials</u>					Drying	
% Par	·t#	Rev I	<u>Description</u>	Lot#	Temp.(F)	Time (Hrs) Dew Pt. % Mo

Statistic Comments:

Machine Comments:

THIS RUN WAS VERY UNSTABLE THIS MADE IT UN REASONABLE TO COLLECT SOME

SAMPLE

